



VIVACE VANISHING OIL

LIGHT PRESSWORK FLUID – VANISHING FILM

Description

Vivace Vanishing Oil is an extremely low viscosity fluid formulated from dearomatised solvent refined from petroleum, extreme pressure and lubricity additives. It is a colourless fluid of low odour which after use disappears rapidly thereby obviating the need for degreasing or other film removal processes.

Vivace Vanishing Oil is suitable for light pressing and stamping operations on ferrous and non-ferrous metals and alloys. It may also be used for fine blanking of fine gauge ferrous and non-ferrous materials.

Vivace Vanishing Oil may be applied by spray, swob or automatic applicator.

Features / Benefits

- Low viscosity
- Evaporates Quickly
- Extreme Pressure
- Low Odour
- Non-staining to Ferrous and Non-ferrous alloys
- No Residual Film

Physical Characteristics

Appearance	Colourless Fluid
Relative Density @ 15.6°C	0.781
Kinematic Viscosity @ 40°C/cSt	1.1
Closed Flash Point/°C	43

Areas of Application

Light Presswork

Fine Blanking

} Light gauge ferrous materials / hardened non-ferrous
Light to medium gauge malleable non-ferrous alloys

Note – Vivace Vanishing Oil is based on a solvent designed to evaporate from the component surface after this operation has been completed. It therefore has to be of a high evaporation rate and consequently falls into the flammable category for chemicals. Please refer to the relevant MSDS prior to use.

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