



SULTO PX 30

A HIGH PERFORMANCE CHLORINE FREE NEAT CUTTING OIL

Description

Sulto PX30 is a low odour, light coloured chlorine free, neat cutting fluid suitable for use on both ferrous and non-ferrous alloys.

Sulto PX30 is a blend of carefully selected mineral oils, specialised lubricity esters and non-staining extreme pressure additives. This carefully balanced additive combination provides a high level of machining performance, reduced tool wear and improved surface finishes. The light colour, and low odour characteristics of this product ensure a high degree of operator acceptability and also provides excellent visibility to the machining process.

Features / Benefits

- Chlorine Free
- Multi-metal Compatible
- Non-staining on Ferrous Materials
- Low Misting Characteristics
- High Lubricity
- Low Odour

Physical Characteristics

Appearance	Pale Amber fluid
Relative Density @ 15.6°C	0.891
Kinematics Viscosity @ 40°C/cSt	30.5
Kinematic Viscosity @ 100°C/cSt	5.4
Closed Flash Point °C	168

Areas of Application

Suitable for a wide variety of machining operations on both ferrous and non-ferrous feedstocks, including high tensile steels, stainless steels and nickel alloys.

Automatics	Ferrous and non-ferrous alloys and high tensile and stainless steels
General Purpose Machining	Ferrous and non-ferrous alloys and high tensile and stainless steels
Gear Cutting	Ferrous and non-ferrous alloys
Broaching, Deep Hole Drilling, Tapping, Thread Cutting and Rolling	Ferrous and non-ferrous alloys

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