



PRISTA® GARD M

PRISTA OIL

■ DESCRIPTION

PRISTA® GARD M are solvent-free mineral rust preventive oils, formulated from highly refined base oils blended with appropriate additive packages ensuring excellent adhesion properties and reliable corrosion protection.

PRISTA® GARD M are available in three ISO 3448 VGs, namely: VG 32, 68 & 150.

■ APPLICATION

PRISTA® GARD M are designated for temporary rust and corrosion protection of steel sheets including steel plates, steel pipes and wires, mechanically processed steel and cast iron parts such as nuts, screws and bolts. They can successfully be used for temporary protection of parts between different metalworking operations or until complete dismantling of relevant parts. These rust preventive products are recommended for rust and corrosion protection of in- and -out-door stored metal parts.

PRISTA® GARD M 68 is rust preventive oil of naphthenic type especially designed for rust and corrosion protection of zinc-coated steel sheets and assembled units as engines and arms.

PRISTA® GARD M products are applied by brush or by dipping and they are removed by a suitable solvent or water based detergent.

■ TECHNICAL DESIGNATION

ACCORDING TO ISO 6743/8:

PRISTA® GARD M 32 & 150 - ISO-L-RDD - 32

PRISTA® GARD M 68 - ISO-L-RL

RUST PREVENTIVE OILS



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■ SPECIFICATIONS

ISO 12928

■ TYPICAL CHARACTERISTICS

Nº	PARAMETER	TEST METHOD	PRISTA® Gard M		
			32	68	150
1.	Density at 20°C, g/cm ³	EN ISO 3675	0.873	0.890	0.894
2.	Kinematic viscosity at 40°C, mm ² /s	EN ISO 3104	32	68	150
3.	Flash point, COC, °C	EN ISO 2592	165	180	215
4.	Pour point, °C	ISO 3016	-10	-30	-7
5.	R&O Humidity/Moisture Protection, days	ASTM D 1748	30	40	40
6.	Salt Spray Corrosion Protection (5%), h,	FTMS 791 b, Method 4001.2	-	24	-

Remark: The information given in the typical data does not constitute a specification but is an indication based on current production and can be affected by allowable production tolerances. The right to make modifications is reserved.

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