



## NESTE CUTTING NEATOIL 15, 22

Metal working Oil

NESTE CUTTING NEAT OIL 15

NESTE CUTTING NEAT OIL 22

NESTE CUTTING NEATOIL 15 and 22 are recommended for deep hole drilling and especially for gear grinding on mild and tough steel.

NESTE CUTTING NEATOIL 15 and 22 are also recommended for demanding machining on tough steel especially when good swarf removal is needed.

NESTE CUTTING NEATOIL 15 and 22 are active cutting oils, which are made of solvent refined paraffinic mineral base oil and balanced additives. The products contain sulphurizer fatty oils to give them excellent EP properties, which allow high-speed operation.

<b>TYPICAL CHARACTERISTICS</b>	<b>15</b>	<b>22</b>
Densitykg/m <sup>3</sup> 15°C	877	880
Flash Point°C (COC)	162	167
Pour Point°C	- 57	- 48
ViscositycSt/ 40 °C	15	22
Colour ASTM D 1500	6.5	7.0
Sulphur w-%	1.2	1.2

Neste Markkinointi Oy  
PL 95, 00095 NESTE OIL  
www.neste.fi

Technical service  
+358 200 11311  
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