



**Metcut**  
METALWORKING FLUIDS



## Product Information: Neat Cutting Oils

# CORA B

## GENERAL PURPOSE NEAT CUTTING OIL

### Description

CORA B is a medium viscosity neat oil containing extreme pressure and lubricity additives. It is suited to general machining operations on ferrous metals up to medium tensile steels and non-ferrous metals. The additive system ensures improved surface finish and tool life whilst remaining non-staining to copper and its alloys. Careful selection of base oils and additives ensure the product is pale in colour, low in odour and low viscosity in use.

### Features and Benefits

- Extreme Pressure Properties
- Low Mist
- Non-staining
- Multi-metal Applications
- Low Odour
- Pale Colour

### Physical Characteristics

Appearance	Pale amber fluid
Relative Density @ 15.6°C	0.882
Closed Flash Point °C	194
Kinematic Viscosity @ 40°C/cSt	22.8
Kinematic Viscosity @ 100°C/cSt	4.6

### AREAS OF APPLICATION

#### Automatics

Non-ferrous alloys and low to medium tensile steels

#### Gear Cutting

Non-ferrous alloys

#### Broaching, deep hole drilling, Tapping

Free cutting non-ferrous alloys and some free cutting steels

#### Thread, cutting, thread rolling

Free cutting non-ferrous alloys and some free cutting steels

Issue No. 4 SDS 351  
Ref: 711.000



Morris Lubricants, Castle Foregate, Shrewsbury, Shropshire SY1 2EL  
Tel: +44 (0)1743 232200 Fax: +44 (0)1743 353584 [www.morrislubricants.co.uk](http://www.morrislubricants.co.uk)  
Metcut and Morris Lubricants are divisions of Paterson Enterprises Limited, Shrewsbury  
Registered in England No. 4930959 Established 1869