



FISKE BROTHERS REFINING COMPANY

NEWARK, NEW JERSEY 07105 • TOLEDO, OHIO 43605

FISKE'S CLORSUL NO. 2 CUTTING OIL

CLORSUL No. 2 is a combination sulfurized, chlorinated, fatty type mineral oil produced through combining necessary extreme pressure and anti-weld additives with extra heat dissipating ingredients.

CLORSUL No. 2 cutting oil can be used successfully in almost any type of operation on metals to prolong tool life and assist in securing better finishes and holding closer tolerances.

A most important feature of this product is the transparency of the oil under operating conditions, permitting visibility of the tool and the work piece. The extreme anti-weld and heat dissipating features improve their usefulness for both high and slow speed operations allowing greater feeds, less smoke and cooler operations.

METALS: All ferrous, low and high carbon steels, cast iron, wrought iron, tool steels, high speed steels, stainless steels, monel, inconel and nickel.

OPERATIONS: Broaching, threading, tapping, gear cutting, reaming, drilling, milling, boring, thread and form grinding, turret lathes and automatic screw machines.

TYPICAL CHARACTERISTICS:

Viscosity @ 100°F., SUS/cSt	215/46
Flash Point °F./°C.	325/163
Fire Point °F. /°C.	360/182
API Gravity	21.0
Sulfur	Yes
Active Sulfur	No
Chlorine	Yes
Fatty Material	Yes
Color	8+

CLORSUL No. 2 is available in the following:

<u>Packaging Available</u>	<u>Part Number</u>
5 gallon pail	F0508-060
55 gallon drum	F0508-062